











About ITS

its

Industrial Trading Solutions Ltd are hygienic equipment experts with over 100 years combined experience in the food & beverage, brewery, dairy, pharmaceutical and personal care industries.

Formed in 2002 and based in the Midlands UK, ITS now distribute a multitude of top industry brands with a fast service, at competitive prices and all with an unmatched customer ethos.

Our technical team can support you with large system projects, one-off product purchases and maintenance & repair services.

As an ISO9001, ISO14001 & ISO45001 accredited business, you can expect the very best service and the highest standards from Industrial Trading Solutions Ltd.

"Operating within a safe and transparent culture of respect and innovation, we are dedicated to positively conduct ourselves with high ethical standards and integrity. We will continue to invest in and develop our staff, reliable product ranges and services provided, to ensure the high standards expected with the market we operate are upheld or exceeded. As the complete solutions supplier of choice, we value all stakeholders of the business and build strong relationships to reinforce our unrivalled reputation and future growth."

Peter Jeans, Company Founder and Chairman







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Centrifugal Pumps

Our range of centrifugal pumps come from manufacturers with expertise in designing pumps that meet the stringent hygienic requirements of the dairy industry. Used for transfers of fluids such as raw milk and CIP fluids, centrifugal pumps provide high efficiency solutions for high volume applications whilst remaining an economical choice.

How it works

The centrifugal pump impeller, mounted on a shaft driven by an electric motor, rotates at high speed, transferring energy to the liquid thereby increasing pressure. The increase in pressure is due to the centrifugal force generated, subsequently increasing the kinetic energy of the liquid.



Solidc Pump



LKH- Standard Dairy pump



LKH-Prime



- Low life-cycle costs due to energy-efficient operation, easy cleanability, simple maintenance and long service life
- Exceptional levels of hygiene with EHEDG and 3-A certification or compliance with current GMP regulations to minimise contamination risks
- Robust, reliable stainless steel design ensures continuous operation and more uptime
- Simple maintenance thanks to frontloading design, easy seal conversion, and quick wear parts replacement





LKH-P/LKH-I-



LKH-MultiStage



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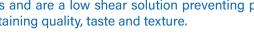






Rotary Lobe Pumps

Our range of Rotary Lobe pumps come from manufacturers with expertise in designing pumps that meet the stringent hygienic requirements of the dairy industry. Used for transfers of medium to high viscosity fluids such as yoghurt's, Creams, and Cheeses, Lobe pumps are the perfect solution for when a centrifugal pump doesn't suit. Lobes are capable of low flow high pressure transfer duties and are a low shear solution preventing product damage maintaining quality, taste and texture.



How it works

Rotary lobe pumps consist of two intermeshed rotors affixed to a gear train. A gear train in the pump gearbox drives and accurately synchronises the rotors. The rotors move in opposite directions, creating a partial vacuum that allows atmospheric pressure or other external pressures to force the fluid into the pump chamber. As the rotors disengage, a cavity forms and expands, filling with fluid. As the rotors engage, the cavity diminishes, displacing the fluid into the outlet port.

Features & Benefits

- Reliable, high-performance, maintenance pumps for continuous processing with minimal to no unplanned production stops
- High-quality end-product due to gentle, low-shear pumping
- Compliance with hygienic standards for general, food-grade and pharmaceutical processing requirements
- Versatile, efficient pumping of low-, medium- and high-viscosity fluids



SRU Horizontal



SRU Vertical



OptiLobe



Rotary Lobe Pump Technology



Video:









Twin Screw Pumps

Choose a Twin Screw pump when you want to eliminate the need for two pumps and two process lines, but need a reliable product that can gently handle low viscosity milk products or creams and run CIP fluids. These pumps serve a dual purpose in a single product and does this without damaging fat particles or impacting flavour.











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Twin Screw Pumps are rotating positive displacement pumps, using two screws to convey the product along the screw axis. The contact-free intermeshing screws and the housing form closed chambers, constantly moving product from suction to discharge.

Video:

How it works



Twin Screw Tech



OS Twin Screw Pump Range



Features & Benefits

- Dual purpose pump for gentle transfer of product and transfer of CIP Fluids
- Safe Operation at high viscosities
- Low Pulsations
- Constant flow at varying pressures and volumes
- Suction lift up to 8.5m (25ft)



Eccentric Disc Pumps

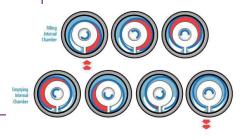
Designed as low sheer for product lines such as milk and cream, these eccentric disc pumps maintain product integrity and give the additional benefit of high increased product recovery, higher yields and low maintenance intervals.



H-Flo

How it works

Eccentric Disc pumps consist of a contacting Stainless Steel cylinder and a non-galling alloy piston mounted on an eccentric shaft sealed by a flexible stainless steel bellows. As the eccentric shaft rotates the piston creates chambers within the cylinder which generate compression pressures drawing product from the suction side and pushing it out the discharge port with low shear rates. The flexible stainless steel bellows removes the need for traditional mechanical seals resulting in a low maintenance solution to reduce production downtime from equipment failure.



Video:





SLS / SLC range





SLS2

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Features & Benefits

- Unique seal-less design features a double stainless steel bellows which ensures durability, safety and product containment.
- Eccentric disc technology provides very high suction and discharge pressures which allows it to self-prime and fully strip lines, maximizing product recovery.
- Eccentric Disc pumps can run dry for up to 5 minutes, and the self-compensating eccentric disc principle provides consistent flow rates over a long period of time. The flow rate is extremely accurate even at low speeds.
- There are fewer moving parts, which results in reduced maintenance and downtime.



Butterfly Valves

Our hygienic butterfly valves are straightforward on/off routing valves with a substantial opening area and low flow resistance. They are an optimal solution in modern processing technology and ideal for use with low and medium-viscosity liquids.

How it works

These can be operated either by means of a pneumatic actuator from a remote location or manually operated by means of a handle. For automatic operation, a pneumatic actuator converts the motion of the axial piston into a 90° rotation of the shaft. The actuator torque increases as the valve disc comes into contact with the seal ring of the butterfly valve to secure proper closing of the valve seat.

For manual operation, a handle mechanically locks the valve in open or closed position. Two-position, four-position, regulating 90°-position, and multi-position handles are available. Manual valves can also be mounted with indication units for feedback on the valve position (open/closed).

- Minimised flow obstruction enables easy passage of process fluids,
- viscosity, thereby reducing the energy used to move the fluid through the valve
- Fast, economical maintenance requires no special tools, only wear part replacement of a single component; flange version even easier and faster
- Optional intelligent sensing and control units with quick auto setup function, providing perfect valve control



Manual LKB-F



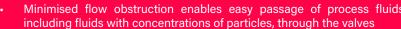


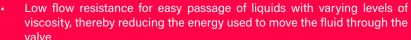


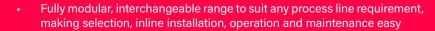
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Features & Benefits















Single Seat Valves

Our range of single seat valves consists of large numbers of purposedesigned valve units that are very robust and flexible. They are ideal for use in processes with a high hygiene standard.

How it works

The SSV is an air-operated seat valve, that can be remotely controlled. The valve can be configured as a shut-off or change-over valve with various actuators NO, NC or Two-step for smoother operation to avoid pressure peaks and/or over filling of a tank.

Features & Benefits

- Few moving parts reduce service requirements and inventory costs
- Superior cleanability smooth inner valve body (surface finish of Ra <0.8 μ m) eliminates crevices
- Extended seal life due to defined seal compression
- Static seal leak detection helps ensure product safety
- Double lip seal provides protection against bacterial contamination

















Regulating Valves

Our range of Regulating valves offers a wide range of solutions for regulation of flow, pressure and temperature of products. Options are available based on the reliable and robust SSV style valves whilst other stand-alone models are available all maintaining high standards of hygiene.

How it works

Our range of regulating valves are available with Pneumatic or electro-pneumatic Actuators and control heads which remotely adjust the position of diaphragms or valve plugs to regulate product conditions set by the system requirements. Control can be achieved in varying levels of accuracy from basic regulation to precise regulation to an accuracy degree of 0.1%. The valves can be configured in normally closed or normally open actuator functions with varying levels of feedback to control systems.

Features & Benefits

- Superior hygiene- polished surface finish and no dead spaces allow for full cleanability of product contact areas
- Static seal leak detection helps identify failed seals as soon as they happen
- Varying levels of control allow for a suitable solution for any system
- Interchangeable parts allow for converting valve internals to meet varying flow conditions for full flexibility
- Commonality of spares Some regulating valve ranges are based on the reliable SSV range and have common service kits to reduce spares holdings



RV-ST



CPMI - Constant Pressure Modulating Valve



Unique RV-P









Mixproof Valves

Our range of mixproof valves have been designed to offer you peace of mind with your process by minimise the risk of product contamination when running multiple processes at once. With additional options available for specialized cleaning features and aseptic fluid handling they are ideal for dairy applications where microbacterial growth causes product contamination. The use of our mixproof range provides your process with added double seat protection to ensure safe and hygienic operation. The guaranteed spillage free plug design of the unique mixproof range gives you confidence in the reliability and hygienic design of the valve.



The Unique mixproof valve is a normally closed (NC) valve controlled from a remote location by means of compressed air. The valve has two independent plugs and seals to separate the flow of liquids and prevent cross-contamination; the space between the seals forms a leakage chamber at atmospheric pressure allowing any product to drain, should a seal fail, giving visual indication that a service is required whilst still maintaining cross contamination protection of product between bodies.

Features & Benefits

- Maximum product safety, minimised risk of cross-contamination
- Enhanced product yield due to cost-effective, spillage-free operation
- Optimised plant efficiency and enhanced cleanability
- Optimised cleaning program offered with the V70 burst clean feature to reduce water wastage during seat lifts
- Fully configurable with a broad range of models and options to meet virtually any hygienic processing requirement



Aseptic Mixproof with Thinktop V70



SMP-BC / SMP-BCA Valves





Unique Mixproof Ultrapure with Thinktop V70







Sampling Valves

Sampling Valves are used to draw liquid samples for evaluation in hygienic processes without contaminating the sample or the sample source. Drawing representative samples that accurately reflect product characteristics enables product control and ensures product safety and quality.

How it works

Sampling valves enable the operator to extract a representative portion of the process liquid for analysis to ensure quality control. The valves are operated either by manual handle, by pneumatic actuator, or by a combination of manual handle and pneumatic actuator. For sterile sampling, a hypodermic needle is inserted into a rubber membrane plug to draw the process liquid for evaluation.

Features & Benefits

- Representative, contamination-free sampling with various options and accessories, including a double seat valve cleaning functionality
- Safe sampling using quality sampling accessories, including pressure relief valves, to assure proper usage and workplace safety
- Sterile sampling using quality sampling accessories, including a steam generator or hypodermic needle, to ensure extraction of microbial-free samples
- Flexible, easy-to-clean hygienic solutions for manual and/or pneumatic operation in a single sampling valve
- Versatile sampling methods, from hypodermic needle and plug to manual or pneumatic solutions with large ports and diaphragm



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Safety Valves

Our Safety valves are intended to protect pressured tanks and act as a fail safe during the processes carried out in dairy plants.

How it works

Safety valves relieve pressure or prevent vacuum conditions, delivered with the counterweights or spring set and locked at pre-set opening pressures or opening vacuums to suit either customer requirements or the tank design data. When the pressure or vacuum in the tank exceeds the pre-set opening value, the valve relieves the excess pressure or lets in atmospheric air.

Features & Benefits

- Safe, reliable operation
- Hygienic design
- Prevents unsanitary leakage and overflow
- Safeguards both personnel and equipment against accidents due to overpressure
- Optional manual or automated overwrite for valve cleaning







Combined Pressure relief and Anti Vacuum Valve





Automation

Automation is one of the most vital components in a factory providi the Programmable logic controller (PLC) with real time feedback equipment positions and status. The ThinkTop V50 and V70 producallow for full automation of our valve range, providing extens options for varying indication feedback systems. Localized solence valves within control heads allow for quick and smooth operation equipment. Additional Burst Clean features can be found on the V models to maximize cleanability and minimise water wastage duri CIP cleaning of Mixproof valves. Intuitive auto set-up features with the V50 and V70 range allows for a one push configuration saving till and costs during installation.

How it works

Control units offer a multi-positional feedback solution for all types of automated valves from Butterflies to Mixproofs. They can be supplied with a number of solenoid valves for optimal control of actuator functions, locally to the valve, increasing response time when called upon by the PLC. The ThinkTop converts the electrical PLC output signal into mechanical energy to energize or denergize the valve. The inductive sensors detect the position of a magnetic sensor mounted on the actuator providing feedback to the PLC on the valves live position.

Features & Benefits

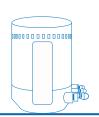
- Fast, intuitive setup takes place in seconds
- Smart control with 24/7 self-diagnostics
- 360° LED visual status indication, visible from any direction
- Built-to-last waterproof design withstands vibration and thermal expansion
- Fastest ever burst seat cleaning reduces water consumption by up to 90%



ThinkTop Control Heads



SSV Automated Valve with ThinkTop V50





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Mixing

When it comes to powder mixing solutions for the dairy industry we recommend and supply only the very best equipment to meet your process requirements. Our range represents the next generation of hygienic mixing solutions- not only are our mixers more compact and perfectly optimised for energy efficient high shear mixing, they are also virtually maintenance free.

Test before you invest

We have a test facility in Coleshill, UK that provides highly advanced and adaptable test mixers for customers to rent and test processing setup or new recipes.

Features & Benefits

- **Energy Efficient solutions**
- Test before you invest
- Virtually maintenance free
- **Compact Designs**
- A wide range of solutions are available for varying mixing requirements.



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LabMaster



InjectMaster







MixMaster & Ultra MixMaster'



InlineMaster



BasicMaster



ShearMaster



LiquidMaster





Manways & Tank Covers

We have over 50 different types of tank covers, with a range of shapes and sizes to meet every need. Tank covers are available for both standard and pressure rated vessels.



Manways and tank covers are used in a wide variety of applications. Side mounted manways allow for easy internal access to larger tanks when empty whilst still maintaining a secure seal during process operation when full. Top mounted manways allow for visual inspections of tanks, whether full or empty, and provide an easy access point for further products to be added to various production processes e.g. powders, flavorings, colorings.

The range varies from single hinged versions, non-pressure rated units, to multiple swing bolt versions suitable for high pressure applications. Options for alternative seal materials and surface finishes are available to meet any hygienic requirements in the dairy process.







Access Tank Cover Type C



Oval Manways Type LKD





Access Tank Cover Type O



Circular manways Type LKDC

Pressured Manway type HLSD-2

Features & Benefits

- Our tank covers are high quality openings that provide quick and easy entry and access to tank interiors in the dairy food and beverage and biopharm industries
- We offer more than 50 different types of oval, circular and rectangular covers that provide a quick, easy and convenien entry and access to tank interiors
- They are available in a variety of surface finishes and seal materials, these securely fit the openings of high, low or non pressure tanks



Access Tank Cover Type R









Static and Rotary Cleaning Heads

Our range is divided into four main classes of cleaning devices plus additional technology.

- 1. Static These are fixed spray pattern devices delivering cleaning fluids either through 1 head/nozzle or a manifold of multiple heads/nozzles. Used mostly for easily cleanable products/surfaces which can be cleaned with cascading flow rather than impact/jetting. The most common type of static device used is a static spray ball.
- 2. Rotary Spray. These cleaning heads spin under the fluid pressure and this rotation allows for a more directed spray to be distributed omni-directionality. The motion, combined with the more directed spray gives these heads a far greater scrubbing action than static nozzles.
- 3. Rotary Jet Cleaners. These cleaning heads have 2 or more nozzles that produce powerful straight jets of fluid. These

impact on the surface of the tank blasting away tough residues. The nozzles will rotate in two dimensions over a set cleaning cycle so that the cleaning jets are brought to bear on each part of the tank.

4. Shadow Cleaning Technology - The adjustable nozzles of the PlusClean thoroughly clean shadow areas, including underneath agitator blades, coils and connections. Changeovers, whether batch or continuous processing, are safer, faster and contamination free due to an even more efficient cleaning cycle. This translates into higher productivity while using far less resources. Pairing the PlusClean with any top-mounted tank cleaning device saves money and resources.

Both the Rotary Spray Head and Jet Head tank cleaning devices provide exceptional cleanability, better end product quality, greater overall output and reduced operating costs.







LKRK Static Ball



TJ40G

PlusClean



TJ20G

Orbitor 4 front



Orbitor 100 front





SaniMicro **Rotary Spray Head**

Features & Benefits



Code to visit our











Tank Cleaning Simulator

With certain tank cleaning selections, Industrial Trading Solutions Ltd are able to provide you with a working simulation of the cleaning pattern within your specified tank, so that you can be absolutely sure you have made the right choice.

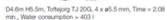
The simulation gives information on wetting intensity, pattern mesh width and cleaning jet velocity. This information is used to determine the best location of the tank cleaning machine and the correct combination of flow, time and pressure to implement.

A demo containing different cleaning simulations covering a variety of applications can be used as reference and documentation for tank cleaning applications - it is also free and available upon request.



Wetting Intensity







D4.6m H5.5m, Toftejorg TJ 20G, 4 x ø5.5 mm, Time = 8.3 min., Water consumption = 1612 I

Tank Washing Nozzle		Coverage Distance In Metres (Diameter)											
	Up To	2	3	4	5	7	9	12	16	18	20	30	40+
TW 12-20	1.8m												
TW 1	3.6m				4	S	tatic						
CLUMP	4.9m												
LEM	6.0m												
svstw	6.0m												
LKRK	6.0m												
SaniMicro / RSB25	5.0m												
HydroWhirl S	6.0m							Rota	ry Sp	ray			
SaniMidget / RSB45	6.0m												
SaniMagnum / RSB65	6.0m												
HydroWhirl Poseidon	7.6m												
Orbitor Compact	17m									•	Rot	ary Je	t
Orbitor 4	26m												
TJ20G	28m												
Orbitor 2	40m												
TJ40G	43m												
Storm Blaster	50m												
TJ TZ-66	58m												



Scan the QR Code to read more about Tanl Cleaning Solutions







Gasketed Plate Heat Exchangers

ITS are one of the leading distributors of heat exchangers for heating and cooling duties. With our in-house sizing software we are able to size and configure heat exchangers to best suit customers processes whilst still maintaining maximum performance and efficiency.

How it works

Each unit consists of a number of stainless steel plates compressed via a frame and pressure plate and sealed by removable gaskets. Product flows between alternating channels created by the the compressed plates and gaskets whilst a heating or cooling media flows between the opposite alternating channels. The heat is then transfered from one media to another via conduction.

Patented plate designs allow for maximum thermal heat transfer between liquids optimising

the efficiency of each unit and enhancing performance.

Multi-Sectional units can be arranged for pasteurisation processes commonly found within the dairy market. Regeneration sections can utilise heat from already pasteurised product to pre-heat incoming chilled product reducing the amount of energy required to heat to pasteurising temperature and also help minimise energy required for cooling pasteurised product down to storage temperature by removing some of the already stored heat.

Our thermal design engineers will help you design and select the model and configuration that is suitable for your application needs while delivering maximum thermal performance and minimise pressure drops through equipment.

Features & Benefits

- Range of plates makes FrontLine heat exchangers easily scalable to ensure consistent product quality
- Service-friendly FDA compliant gaskets for easy opening, inspection and cleaning
- Fouling resistance and thermal efficiency thanks to range of pressing depths and chevron patterns as well as various corrugations
- Flexible heat transfer area can be modified by adding or removing plates or combining different plates and material if process parameters change
- Suitable for multi-section plate heat exchangers for pasteurisation

Video:











Clip Line



Frontline WideGap



Frontline Range



Industrial Line



Shell & Tube Heat Exchangers

Our shell and tube heat exchangers are used in many industry applications for heating and cooling fluids. In the dairy industry they can be commonly found on CIP systems.

Shell and Tube Units offer low pressure drops through the units whilst maintaining high thermal performance. With no wearing parts these units are virtually maintenance free over their process lifetime.

How it works

Instead of transferring heat through parallel plates, shell and tube heat exchangers transfer heat between a singular tubes or a bundle of multiple tubes that are surrounded by a large shell vessel. Fluids that run through the tubes exchange heat with fluids that run over the tubes contained by the shell.





ViscoLine

Features & Benefits

- Flexible configuration and easy to maintain for long service life
- Specific fouling-resistant design provides for long running times
- Leakage Detection
- Drainable
- Hygienic Desigr
- Compliant Design
- Comprehensive Documentation











Tube & Fittings

ITS is your complete source for specialised fittings and tubing required in the dairy process applications.

Our hygienic tube and fittings range meets precise requirements for safety, reliability, efficiency for standard duty in dairy industry. All hygienic tubes comply with ISO 2037, ASME dimension standards, DIN 11850 and BS 4825.

Features & Benefits

- Easy-to-clean hygienic fittings with internal surface finishes for hygienic and high-purity applications.
- Minimised risk of dead legs and microbial contamination due to crevice-free welds.
- Compliance with global hygienic standards including ISO 2037, ASME and ASME BPE dimensions, EN 10357-A, and BS 4825.
- Easy access to spare parts availability.



Hygienic Bends



Hygienic Fittings



Hygienic Tube











Auto-line filters are designed as compact self-cleaning automatic filters with a wide range of applications. The Auto-line filter is used when an automatic continuous cleaning process is required.

How it works

The impurities are being concentrated in the filter, until it is drained away. The drainage is done, while the filter is still in operation, which makes the liquid loss due to cleaning minimal. Special versions can be supplied according to customer requirements. Typically other temperature and/ or pressure levels.

Features & Benefits

- Removes unwanted particles
- High operational reliability.
- Continuous flow process
- Self-cleaning application.
- Ensures the quality, high standard in food safety.
- Eliminates downtime
- Optimised earnings.



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Digital Load Cells(Weighing Devices)

We offer a range of high quality digital load cells suitable for the Dairy industry. All are flexible and easy to use with a broad range of configurable load cell interface modules, offering direct fieldbus connectivity or analog output feature, a small form factor, plug-and-play installation, integrated diagnostics and ATEX versions.

Capacitive technology features a number of advantages compared to other technologies used in transducers for measuring force and weight, such as high accuracy (up to 99.99%), outstanding reliability, simple mechanical and electrical installation, and minimal maintenance for use in tough and demanding applications.

Features & Benefits

- Load cells are available in load cell capacities from 1kg up to 500T and in OIML (up to C6) and ATEX versions
- Based on a patented digital technology, which features true plug-and-play electrical installation
- Load cells tolerate up to 1000% overload, which allows a very simple and hygienic mechanical installation















Pigging Systems

Designed to integrate transfer lines perfectly, our pigging systems are intended to recover the residual mass in the piping using a pig. The pig is positioned upstream of the zone to be evacuated, then sent in the piping by a thrusting fluid (gas or liquid). The standard equipment comprises a launching station, a receiving station and a pig.

It can be completed by full flow multi-way valves, which can be used to adapt the lines in order to optimise the pigging phases. Pigging control can be manual or automatic with a pig speed control unit.

Features & Benefits

- Reduction in product losses (recovery above 99.5%)
- Pigging of all products transported in piping (viscous, solid bearing, solidifying, etc.)
- Enhanced line use flexibility by limiting the risks of cross-contamination
- Elimination of the dilution phenomenon induced by water thrust without a pig

- Reduction in the volumes of effluent to be treated
- Reduction in the consumption of cleaning agents and washing cycles
- Reduction in the operating costs and return on investment as of the first year of use
- Customised system that adapts to all types of requirements and constraints





Videos:





Hygienic Silicone Hose

Our food and pharma grade silicone hoses meet and exceed: USP Class VI, FDA, bfr 3-A and many other certificates.

A wide range of fittings are available according to each need and are crimped in-house to assure that our products are free of bacteria. We use the szr® system to avoid the step between

the hose and the fitting, in this way, ensures a higher level of non-retention area in the flexible hose.

Also available are hoses that keep liquids cool or electrically heated, plus silicone sleeves, reinforced or translucent hose and hose suitable for transportation of semi liquids.













Spares

ITS offers a complete range of genuine OEM spares for all products supplied, with access to the knowledge and expertise to keep your equipment running at peak performance throughout its lifetime. Our high-quality, durable parts put productivity first and therefore provide:

- Increased uptime and productivity
- Longer lasting parts for a longer lifespan
- Reduced cost of ownership



Servicing and Maintenance

With our network of UK Field Engineers we can provide fast, direct, on-site support, or you can make use of our dedicated in-house facilities in the Midlands. You can rely on us for a fast turnaround and outstanding workmanship - all supported with genuine spares and our technically trained customer service team.

What can we help with?

- On-site Valve/Pump/Heat Exchanger/Tank Equipment identification and site log
- Complete Spares and Service for hygienic flow equipment
- Sustainable development tool for water, energy, waste and product savings
- Emergency Breakdown
- Maintenance Scheduling











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